

TERRACE BAY SIGNAGE - SPECIFICATIONS - 2024-05-21

PART 1 - GENERAL

1.1 Scope

- .1 Supply and Install all signs in the Terrace Bay Signage package, as per drawings TB-00 to TB-32.
- .2 Intu Design to provide electronic artwork in vector format (.ai or .pdf) for all signs specified in this package.

1.2 Submittals

- .1 Submit shop drawings confirming methods of construction and attachment prior to proceeding with fabrication.

1.3 Quality Assurance

- .1 Allow for one client inspection and approval of the completed sign components at the fabricator's shop (or via photos/videos) prior to installation on site.

PART 2 - PRODUCTS

2.1 Materials

- .1 All materials to be as approved on shop drawings, based on the original tender drawings and their design intent as closely as practical.

2.2 Construction

- .1 All letters, numbers and other graphic element shapes are to be cut out using appropriate CNC machinery. All sharp edges to be eased to ensure paint adhesion.
- .2 All welds and adhesive joints to be as per approved shop drawings.
- .3 All fasteners as per approved shop drawings
- .4 Claddings and graphic elements to be secured as per the specified methods unless deviations approved on shop drawings. Visible fasteners are to be kept to a minimum with heads painted out to match the surrounding surface.

2.3 Finishes

- .1 All shop-built metal sign components to be thoroughly cleaned and degreased, and properly primed for the top-coat specified, per manufacturer's specification.
- .2 Finish to be spray-applied Matthews Paint acrylic polyurethane finish (or pre-approved equal), in satin finish, in colours to closely match those specified.
- .3 Field applied paint finishes on existing elements may be brush/roller applied. Existing metal elements are to be thoroughly cleaned free of rust, and properly primed for the top-coat specified, per manufacturer's specification.

PART 3 - EXECUTION

3.1 Coordination

- .1 Sign Contractor is notify the Project Manager when site work is planned, coordinating with any other work in the area.
- .2 Sign Contractor is responsible for any lane closure permits, and for secure the work site as necessary.
- .3 The contractor is responsible for confirming exact locations of all underground services and obtaining clearance from all applicable utilities. Proposed works found to be in conflict with underground services are to be adjusted at the direction of the Project Manager.

3.1 Installation

- .1 Observe all applicable safety codes in installation procedures.
- .2 Follow Engineer's specifications (where applicable) for fastening methods.

3.2 Warranty

- .1 Provide a minimum one year warranty on workmanship and installation of the sign frames, and cladding, graphics, finishes and installation.